



# PREMIER DRILL PRODUCTS, LLC

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## D36x50

Premier horizontal directional drill rod is a premium manufactured product. We start with 4137H extra wear-resistant bar stock and heat treat the tool joints to oilfield API S135 specifications for ultimate fatigue resistance. The tool joints are machined to exact specifications and matched with precision fabricated tube bodies. The tubes are cut to length from a 4100 alloy series, high chrome-moly seamless tube and are forged, heat treated and machined to compliment the tool joints. The components are then inertia welded, producing an uncompromisable weld. This process is the exact same which is used throughout the world for oilfield drill pipe manufacturing. The rod is then MAG particle inspected to ensure the integrity of the weld. It is because of our attention to detail that our rods can be used with confidence as it is subjected to the combined loads of pull/thrust, bending and torque produced from the drill rig.

### General

HDD Compatibility: Vermeer D36x50-II\*  
Thread Form: Vermeer #700

Dimensions:	U.S.	Metric
Tube OD (in, mm)	2.625	66.7
Tube WT (in, mm)	0.400	10.2
Tool Joint OD (in, mm)	3.100	78.7
Tool Joint ID (in, mm)	1.250	31.8
Rod Length (ft, m)	15	4.918

Weights	U.S.	Metric
Rod (lb per rod, kg per rod)	165	74.8

Performance	U.S.	Metric
Bend Radius**, min. (ft, m)	155	50.8
Bending Ratio**, max. (° per rod)	5.5	
Built Ratio**, max. (% slope per rod)	9.7	
Yield Torque (ft-lb, N-m)	8,050	10,914
Make-up Torque (ft-lb, N-m)	4,830	6,549
Tensile Strength (lb, N)	320,000	1,423,430



\*Vermeer & D36x50 are trademarks of Vermeer Manufacturing Company.

\*\* Bend limits are valid only for pure bending (no other loads acting at the same time, e.g. Push/Pullback, etc).

Note: The information provided here is general data. This data is not a warranty or quality certificate. Premier Drill Products LLC retains the right to change this data at any time for product improvement.